

a précis for pools

[www.natare.com](http://www.natare.com)

# Equipment and Systems for Pools, Aquatic Facilities and Water Features



Natare  
Corporation

**"THE IDEA THAT ALL POOLS ARE CREATED  
EQUAL JUST DOESN'T HOLD WATER."**

Natare provides access to the essential equipment and systems necessary to design, construct and successfully operate pools, aquatic facilities and water features.

Natare equipment and systems mean a highly durable, well-engineered and cost-effective pool construction and renovation. For detailed information on any of our products or construction systems and expert technical advice for their selection, specification and installation, talk to Natare for advice tailored to your individual project.

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"TO SWIM"

NATARE IS THE LATIN VERB MEANING "TO SWIM," AND EVERYTHING WE DO IS COMMITTED TO THIS PURPOSE.

Want to know more about Natare? Visit our website [www.natare.com](http://www.natare.com).

## WHO WE ARE



Natare Corporation is one of the world's most respected suppliers of equipment, systems and services for commercial and public swimming pools, water parks and aquatic centers.

Centrally located in Indianapolis, Indiana, our facilities include administration, engineering, production, warehousing, manufacturing, operations and testing in one location. We offer a broad selection of top-quality equipment and systems, in combination with comprehensive consulting, engineering and technical services. Direct field representation is provided throughout the United States and in many countries around the world, including Canada, China, Europe and Latin America.

## HISTORY



Since 1969, we have been the leader in designing, manufacturing and supplying top-quality systems for the successful construction and operation of aquatic facilities throughout the world. When the first truly international natatorium facilities appeared in the 1970s and 1980s, our concepts, equipment and systems set the standard for swimming pool and aquatic facility construction.

Today, Natare products and systems are used to build international competition venues, educational and institutional pools, health, fitness and medical rehabilitation facilities, and exciting leisure and recreational pools.

Natare will help design, plan, construct or renovate your aquatic facility. Our equipment and systems make swimming pools and water features work.

“

Whether it's an innovative, multi-purpose aquatic facility, elevated specialty pool, exotic resort pool or unique water feature, we provide the concepts, designs, systems and construction methods for projects that are completed on-time, on-budget and done right the first time.

# GOALS

1

### SATISFACTION: ON-TIME AND ON-BUDGET

With a strong management team and years of experience in all phases of pools, spas and aquatics, you can count on Natare to guide your project to completion.

2

### EXCEPTIONAL PRODUCTS

Throughout the years, we have developed the most complete selection of specialty equipment and systems available.

3

### PRECISION DESIGN

Each of our stainless steel pools are individually engineered and structurally designed using the most comprehensive computer design and modeling tools.

4

### CONSISTENT RELIABILITY

Over the years, we have seen pool construction systems come and go. We have learned from experience that nothing matches the durability, strength and versatility of stainless steel.

5

### TOP-QUALITY SERVICES

As a highly recognized leader in the pool industry for over 40 years, Natare has acquired the proper knowledge and perspective to provide comprehensive assistance for new construction and renovation.



Taora QEII Recreation and Sport Centre - Christchurch, New Zealand

# NATARE POOL SYSTEMS

**Our pools are complete stainless steel structures, pre-engineered to the exact project requirements for a simple and precise installation. Natare pools are built to NCAA, USA Swimming, YMCA, NAHSA and FINA standards and are certified to all levels of national and international competition.**

Natare pools eliminate design unknowns, costly field engineering, guesswork and revisions. Construction is fast, cost efficient and typically less than inefficient and archaic concrete construction.

The cracking, bulging and deterioration of typical concrete pool construction is eliminated because stainless steel resists the effects of hard use, weathering and settlement. There is no peeling paint, joint failures, cracking or deteriorating concrete.

Our pools are particularly well-suited for problem sites. Supported by a corrosion-resistant structural buttress system, a Natare pool can accommodate virtually any environment or pool construction need.



**Leakproof, durable and low maintenance, our pool systems are the proven solution for design, construction and renovation.**

## Natare All-Welded Pools with Integral Stainless Gutter

Easily adapts to any size or shape pool including the curves and turns of lazy rivers.



## Natare Structural Panel Stainless Pool and Gutter Systems

Whether a multi-purpose aquatic facility or an exotic resort pool, there is a Natare pool for every project and budget.



## Natare NataClad® with Optional Ceramic Tile Bullnose System

A Natare pool offers quality construction that is fast and cost-effective.



# ALL-WELDED | AWS POOLS

**All-Welded Stainless (AWS) Natare pools feature durable, low maintenance stainless steel construction with special welding techniques making them virtually indestructible.**

AWS systems are quickly assembled on-site or, for smaller pool configurations, in our manufacturing plant as a single piece or component system. Each section is then joined together on-site with minimal welds to provide a fast and easy installation.



AWS is a permanent system that works with a variety of different floor systems including our Natatec® PVC pool lining system. Your pool project can have the luxurious curves and sinuous shape of a lazy river while still achieving the strength and stability that only all-welded stainless steel pool systems can provide. Interior finishes include polished stainless steel, ceramic tile and Natatec PVC pool lining. Other special finishes are available upon request.



*Roberts Park - Connersville, IN*

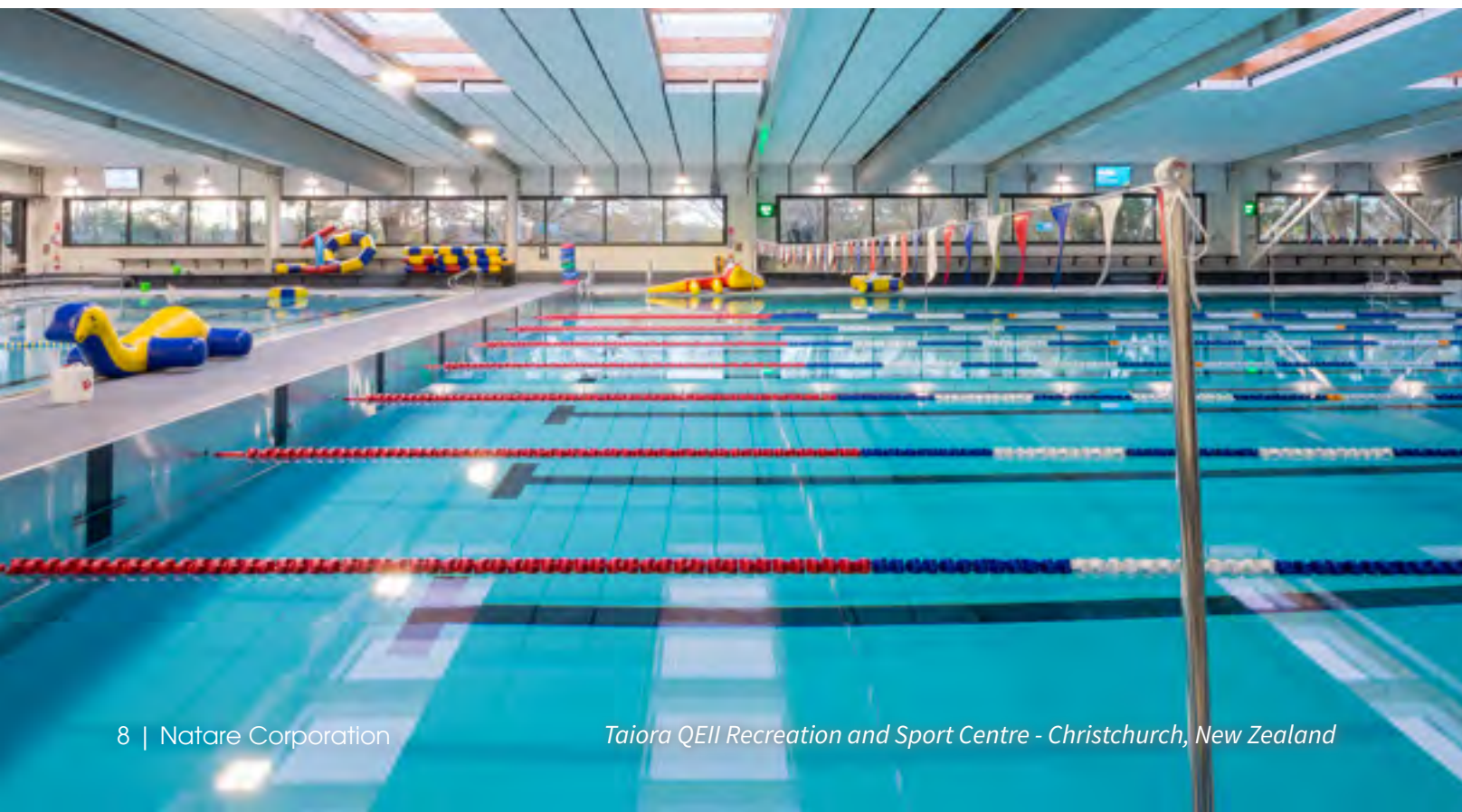
# STRUCTURAL PANEL | SPS POOLS

**Natare Structural Panel System (SPS) pools feature a wide range of shapes, sizes and configurations to accommodate fast and easy installation of a unitized modular construction system.**



Structural panel pools include a robust stainless panel with a strong structural buttress system that provides easy adjustment during installation. Available in standard or custom configurations, Natare pools typically feature an all-welded integral circulating perimeter gutter. Perimeter pool piping or fragile plastic inlets are eliminated, and the integral surge control weirs eliminate balance or surge tanks.

Each Natare pool is designed for easy maintenance and lasting durability. Need a temporary pool for special recreational needs? Our structural panel Natare NataClad® system is the perfect solution. Certified to all standards, a Natare NataClad pool can be installed for temporary use and relocated. By adding a colorful and durable Natatec® PVC membrane pool lining to the pool interior, your pool's beauty and functionality will last for years with little to no maintenance. (Interior ceramic tile pool surround is an available option).



When space constraints or design prerequisites require that a pool goes on-ground, above ground or on a roof, a Natare stainless steel elevated pool is the answer.

# ELEVATED AND ROOFTOP POOLS

Elevated Natare pools feature modular, fast, “all-climate construction” that moves with the building and buttress systems that support the pool decking.

Moving the pool to the roof offers an open feeling while not taking up precious space on the ground. This option is also a great solution for environments with poor soil conditions or high water content.

A Natare pool can be designed to fit any space available to create a unique atmosphere with a variety of depth changes, seating, stairs, spas within the pool and much more.

Is your construction time frame tight? We can ship your elevated Natare pool in one piece, multiple segments or construct it on-site.

Natare elevated and rooftop pool construction saves design and construction time, expense and significantly reduces structural loading while providing an absolutely watertight pool.

## PROJECT SPOTLIGHT:

Marina Bay Sands  
Singapore



### Project Details:

**Location:**  
Singapore

**Pool Gallons:**  
380,000 gallons (1,438,456 liters)

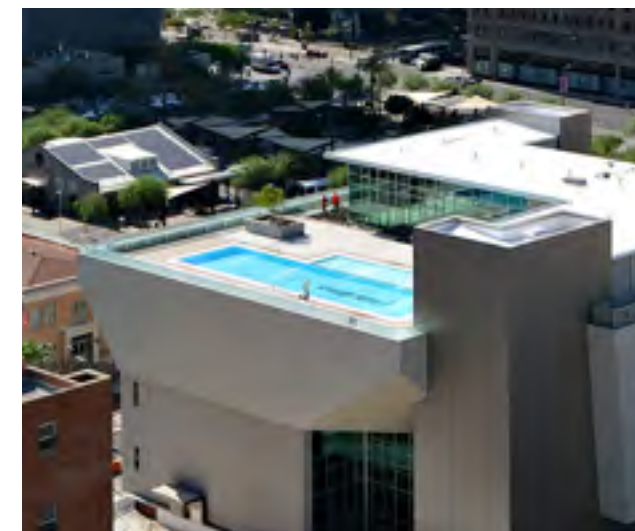
**Stainless Steel Used:**  
422,000 lbs. (191,416 kilos)

**Infinity Edge Length:**  
478 ft. (146 m)

### Project Overview:

**The Marina Bay Sands SkyPark appears to float like a ship across the top of the three towers of the hotel, and the pool literally spills over an astonishing 478-foot (146-meter) vanishing edge.**

Imagine yourself floating in the Marina Bay Sands rooftop infinity pool, gazing down on the glittering city skyline from 57 levels above; you will not find a more spectacular view anywhere.



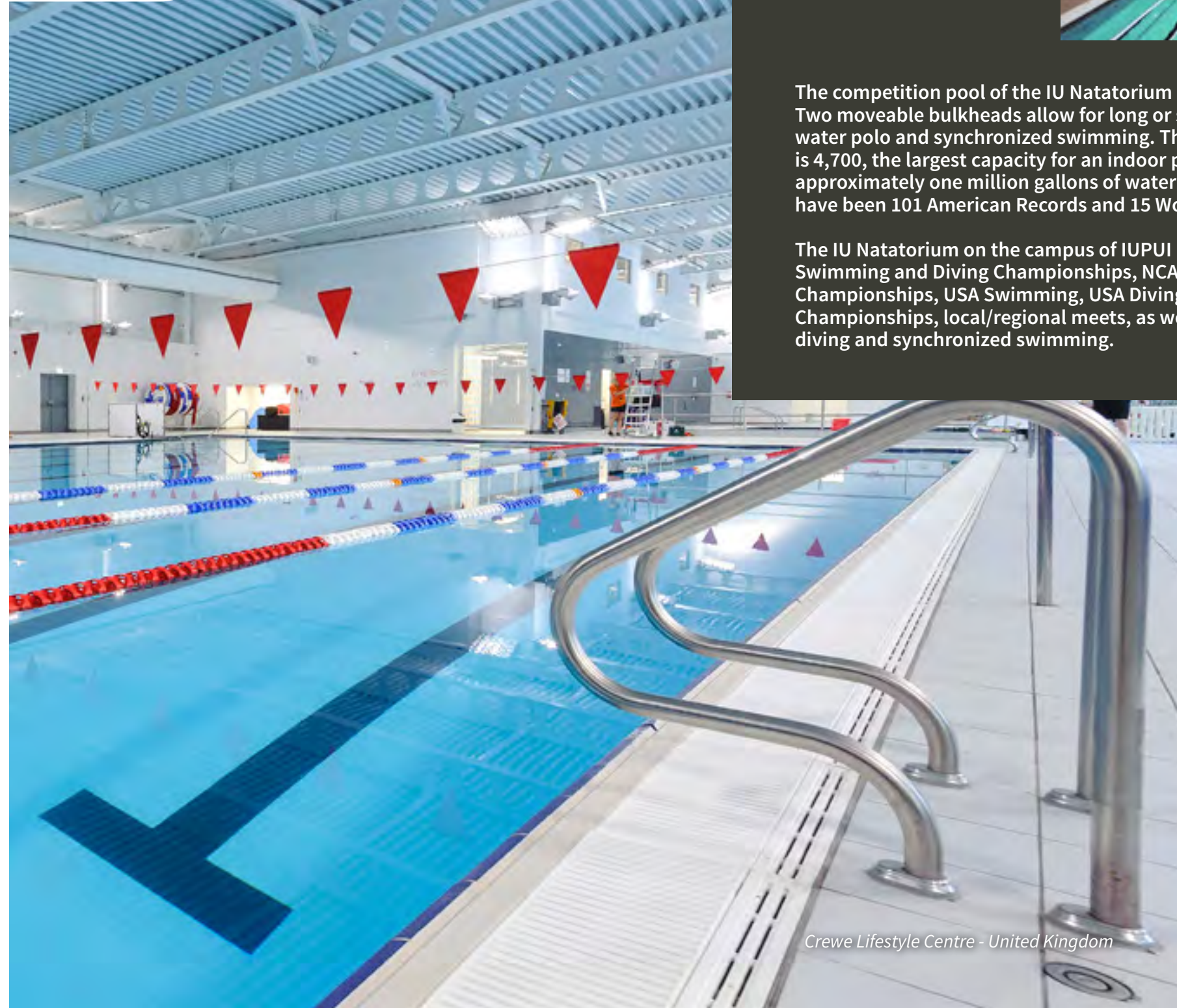
# COMPETITION AND TRAINING POOLS

Competition pools include the standard 25-yard, 25-meter and 50-meter pools in configurations suitable for all levels of competition and training. Our industry-standard stainless steel pools last through decades of high activity with little to no maintenance.

Natare pools are available in all-welded and structural panel systems. They offer the same great benefits of pre-engineered construction to form a watertight, maintenance-free swimming pool for new construction or renovation. Both systems are durable, offer quick installation and can be customized to your project needs. A Natare pool makes your swimmers fast and recreational users happy.

Our pools offer more record-breaking opportunities because they are the perfect competition environment. A Natare pool, quite simply, is a fast pool, tailored for competitive swimming and training, and certified to all current USA Swimming, FINA, NCAA, YMCA and NAHSA standards.

Natare pools eliminate the waves and surge that can slow swimmers down. Our gutters and bulkheads, finished with Natare GPM grating, create a fast pool environment ideal for training and competition.



Innovative Designs...  
Indiana University  
1982



The competition pool of the IU Natatorium is 50 meters with eight racing lanes. Two moveable bulkheads allow for long or short course events as well as hosting water polo and synchronized swimming. The seating capacity of the Natatorium is 4,700, the largest capacity for an indoor pool in the United States. There are approximately one million gallons of water in the main pool. Currently there have been 101 American Records and 15 World Records set in the pool to date.

The IU Natatorium on the campus of IUPUI has hosted hundreds of NCAA Men's Swimming and Diving Championships, NCAA Women's Swimming and Diving Championships, USA Swimming, USA Diving and USA Synchronized Swimming Championships, local/regional meets, as well as 11 Olympic Trials for swimming, diving and synchronized swimming.

**Natare pools provide the fast and functional pool environment essential for training and competition.**

- State-of-the-art perimeter recirculation systems (pool gutters) eliminate the waves and surge that slow swimmers down.
- Moving bulkheads designed for complete flow-through wave absorption to prevent wave rebound.
- Gutter and bulkhead surfaces finished with safe, slip-resistant GPM grating.



# SPECIALTY POOLS

**When planning a special pool that requires extra creativity, flexibility or structural know-how, Natare offers complete design solutions for today's innovative facilities.**

Complete pool systems are available for the most challenging aquatic environments including wave pools, water playgrounds, health facilities, whirlpools and therapy pools.

We have been involved in nearly every type of swimming pool construction and water feature design project there is: From covering an entire mountain (amusement park attraction) in PVC lining, to building an indoor water park wave pool on the 12th floor of a resort, to the world's highest, longest elevated pool, we've pretty much done it all.




**WHETHER IN-GROUND, ON-GROUND OR ELEVATED, THERE IS A NATARE POOL TO MEET YOUR PROJECT REQUIREMENT, CONSTRUCTION BUDGET OR SCHEDULE.**



## UNIQUE SOLUTIONS

We provide all of the specialty components and equipment for a complete wave pool, water park or water playground attraction. Wave pools, wet playgrounds, spraygrounds and similar water features require a great deal of creativity, flexibility and innovation. Natare offers complete design solutions for aquatic recreation and a wide range of products that address the particular needs of these unique facilities.





The Healing  
Power of  
Water

# WHIRLPOOLS, SPAS AND HYDROTHERAPY POOLS

**Natare stainless steel whirlpools and spas are ideal for any facility where the soothing effects of “Water in Motion™” are desired.**

In-ground, freestanding and elevated systems are available in custom and standard configurations, including complete mechanical and filtration systems, access equipment, rehabilitation systems and hydrotherapy options. Interior finishes include polished stainless steel, ceramic tile, solid surfacing or even natural stone.

Natare pools and spas are limited only by imagination and budget. Single-piece or sectional pools are fabricated in our plant and shipped to the project site for fast and easy installation. Natare hydrotherapy spas can be part of larger pools or stand-alone systems to complement any facility design.

## BENEFITS:

- hydrostatically tested to ensure watertightness and guaranteed to remain leakproof
- quick installation
- variety of interior finish options
- pre-assembled in our facility or on-site
- ASTM certified slip-resistant grating for safe and secure walking and turns



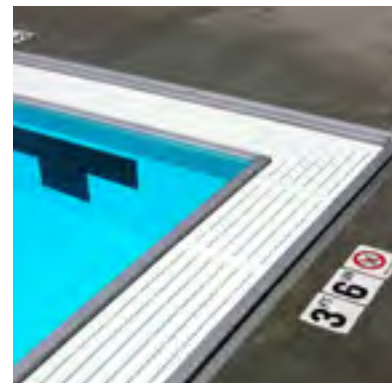
# PERIMETER GUTTER SYSTEMS

**Natare perimeter gutter recirculation systems are pre-engineered, self-contained overflow gutters constructed from stainless steel. They reduce construction maintenance costs and provide a durable watertight distribution system that is ideal for competition or recreation.**

Our proven state-of-the-art perimeter gutter systems are complete water supply, distribution and surface collection systems specially tailored to your unique project requirements.

Each system includes our integral pressurized return system, which eliminates the need for most buried supply piping and allows continuous, efficient water surface skimming. This removes the majority of the pool's dirt, oils and suspended materials.

Natare stainless steel perimeter gutters provide the training and competition environment for champion swimmers and the durability and functionality needed for recreational swimming.



## Natare “Integrity” Series Gutter

Natare “Integrity” series stainless steel swimming pool gutters are oversized to increase wave quelling capacity. This system provides water supply and return within a single, self-contained perimeter gutter profile.

Pre-engineered to be smooth and perfectly level around the pool perimeter, our proven state-of-the-art designs combine gutter and plumbing functions. With a built-in surface skimming and collection channel, pressurized filtered water return and inlets, no additional piping or plumbing is required for water circulation. All Natare perimeter systems can be provided with an integral connection for an easy installation of a Natare pool lining.

## BENEFITS:

- stainless steel construction
- efficient water return and distribution
- guaranteed watertight and “freeze-proof”
- easy to install and eliminates need for buried supply piping
- ideal for renovation or new construction
- far less costly than concrete formed gutters
- variety of gutter choices available, including roll-out, recessed, semi-recessed, in all styles from basic to “fast” competition designs
- available with automatic surge control weirs to eliminate the need for a costly external surge tank

**Cleaner Pools,  
Better Water**

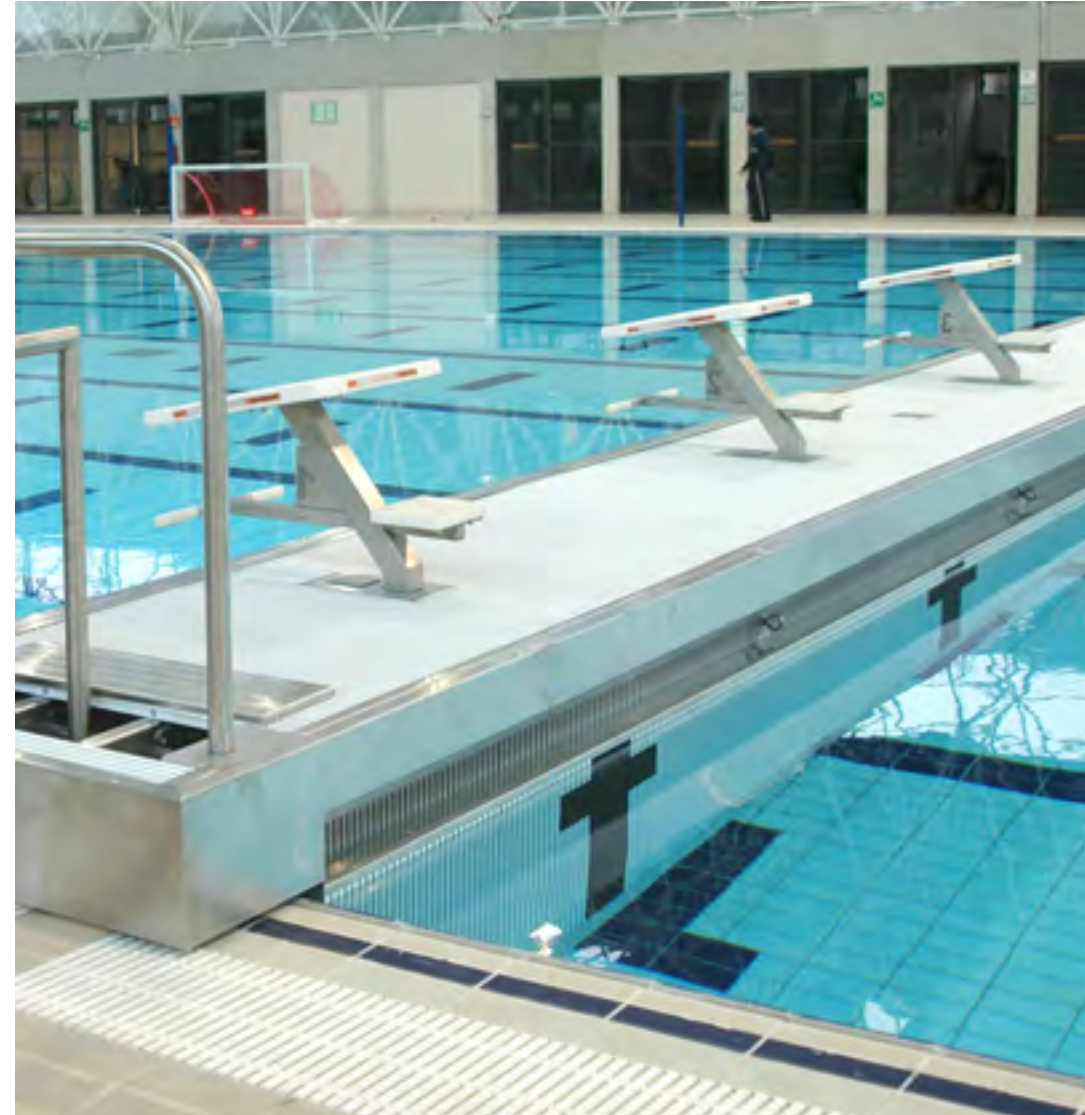
# MOVEABLE BULKHEADS

**Natare bulkheads (booms) are designed to provide varying course lengths and accommodate varying program activities in any size pool facility. Whether meters or yards, a moving bulkhead makes the most of any aquatic facility.**

Natare bulkheads can be configured for horizontal movement along the length of a pool course and can even sink into a pool bottom recess for storage. Moving a bulkhead to a new position is quick and easy.

Essential for competition environments, Natare bulkheads are rigid and stable, complying with all current FINA, YMCA, NAHSA, USA Swimming and NCAA requirements. Utilizing a box truss construction, horizontal and vertical deflection is minimized making our bulkheads capable of supporting in excess of 100 pounds per square foot.

The top and sides of the bulkhead are covered with a certified slip-resistant, virtually indestructible, polymer grating that dissipates wave rebound for competitive swimming. Our bulkheads maintain proper water circulation, and provide a safe and secure walking and turning surface.



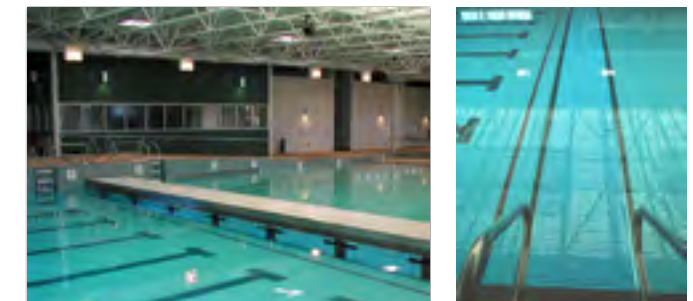
## BENEFITS:

- complies with all certification standards for national or international competition
- rigid one piece self-supporting stainless steel construction
- completely flow-through to prevent the wave rebound that interferes with competition
- easily moved to new positions; quickly locks firmly in position
- ASTM certified slip-resistant grating for great turns
- permanent lane and target markings

## Additional Options:

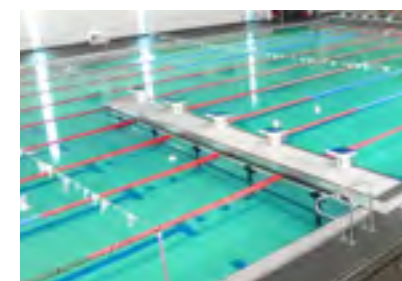
### SUBMERSIBLE BULKHEAD

Natare submersible bulkheads divide a swimming pool into two separate areas from a fixed location in the pool. Once lowered the bulkhead disappears into a trench and becomes part of the pool floor.



### SPLIT OR SINGLE LANE BULKHEAD

Single lane or split bulkhead systems are now available and offer a great opportunity to have a multi-purpose bulkhead with a multi-purpose facility. Now you can offer short-course lanes and long-course lanes simultaneously within a 50-meter pool.



**PRECISION-ENGINEERED FOR A LONG LIFE**

# MICROFLO® VACUUM SAND FILTRATION

**Water parks, leisure pools and busy aquatic facilities cannot afford to have cloudy water or the high cost of excessive backwashing, media replacement and filter tank deterioration.**

Designed for dependability and high efficiency, with minimal maintenance and low operating costs, all MicroFlo filters are engineered to meet the rigid National Sanitation Foundation (NSF) standards. We offer engineered filtration systems for virtually any size pool or water feature.

If you are considering renovating or upgrading your current facilities, planning a new aquatic facility or just need a little help with a perplexing pool filtration problem, call Natare today. You will receive expert advice from people who know pools and aquatic facilities. You can be sure that your project is on-time, on-budget and done right the first time.

## Natare MicroFlo Vacuum Sand Gen II Filter Control System (Optional)

Our Gen II filter control system offers complete control of all filtration and pool circulation, including:

- color touchscreen
- analog gauge panel
- pump motor monitoring
- air pressure monitoring
- integrated Automatic Water Level Control
- digital level sensor
- make-up water valve monitoring
- control integral air release system
- pump inlet and discharge pressure monitoring
- BMS/BIS connectivity and interface



Excellent water quality at a fraction of the cost of typical pool filtration. Enjoy sparkling clear water even in heavily used facilities. MicroFlo filtration removes the smallest particles, including dangerous cryptosporidium from pool water.



## BENEFITS:

- stainless steel/PVC construction; no fiberglass, cycloc or fragile plastic
- cost-effective; low maintenance and operating costs
- a complete ready-to-install filter plant
- simplified operation and an extended 25-year warranty
- ideal for renovation or new construction
- save water and energy with automatic low volume backwash
- saves on equipment costs; filter multiple pools or attractions with one filter
- no expensive or dangerous filter media and no filter media replacement



# NATATEC® PVC POOL LINING SYSTEMS

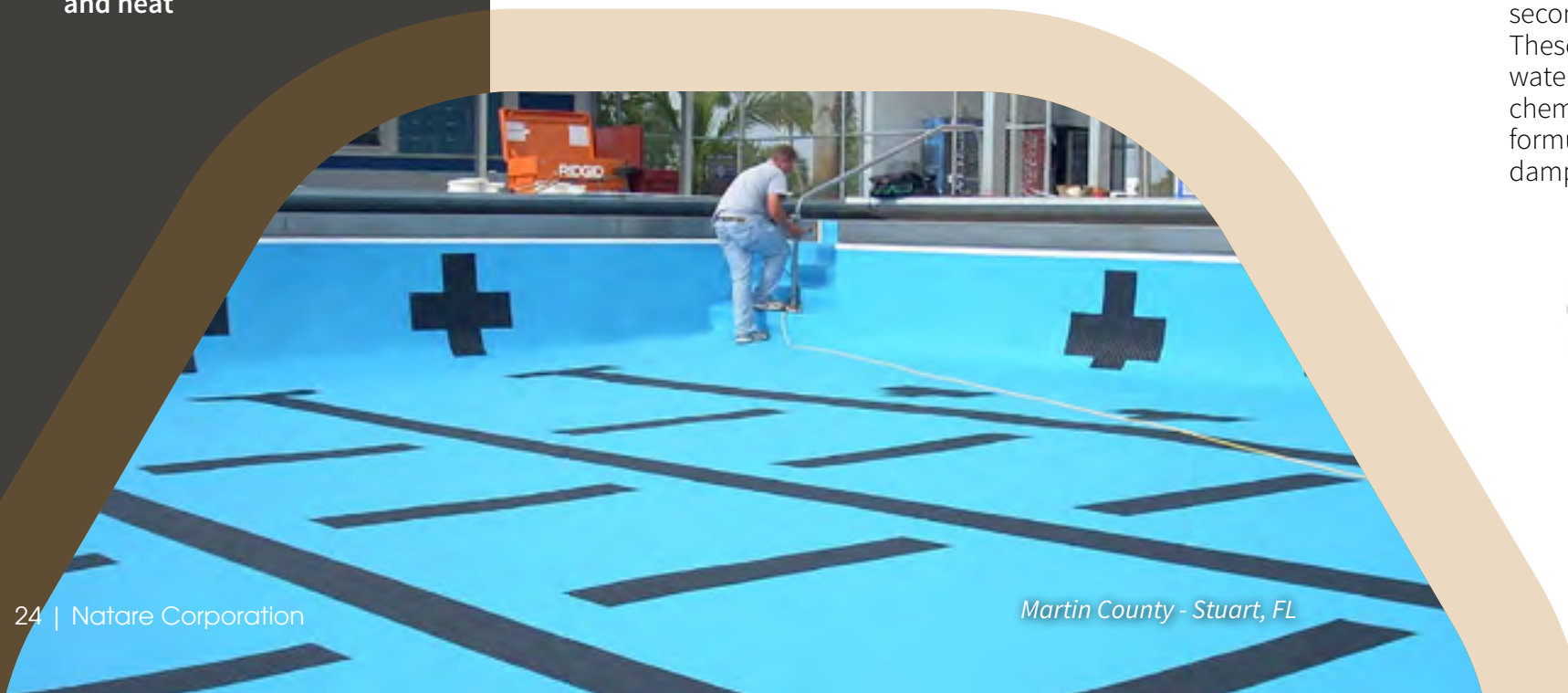
## BENEFITS:

- custom-fit and tailored on-site to ensure an attractive, watertight pool surface
- fast, efficient construction, suitable for all climates and weather extremes
- resists algae, mold and mildew
- long-lasting and durable; annual maintenance becomes a thing of the past
- saves on water, chemicals and heat

**Natatec pool linings may be installed in virtually any pool or water feature, regardless of size or shape. Our systems are fabricated on-site to ensure a perfect watertight fit.**

Natare pioneered the use of PVC pool lining systems in North America. Manufactured from specially formulated PVC and reinforced with a high-strength polyester mesh core, Natatec PVC swimming pool lining systems are custom-fit and bonded on-site to provide an attractive, easily maintained, totally watertight and almost indestructible pool surface.

Pool lining systems from Natare are far superior to conventional pool coatings such as paint, plaster and fiberglass as well as other short-lived liners. Our pool linings outlast them all, while being far easier to maintain! Natatec's anti-microbial treatment and non-porous surface will not support bacteria growth.



*Martin County - Stuart, FL*

**NEVER PAINT, PLASTER, FIBERGLASS OR TILE AGAIN!**

Renovate and rejuvenate old and aging pools for a fraction of the cost of new pool construction.



*Frankfort Country Club, KY*

## Natatec® Waterproofing Systems

Natatec containment systems are used as primary and secondary containment for many different applications. These include decorative and display waters, recreational waters, wastewater and other liquids that may be chemically aggressive. Natatec is a total solution formulated for waterproofing and water containment in damp, wet or aquatic environments.



## WHY NATATEC?

- fast, professional installation
- completely watertight
- attractive and durable
- 10/15-year warranty
- low maintenance
- backed by an industry leader
- experienced installers and dealers worldwide

# SURFACE FINISHES



## NataDek® Pool Surfacing

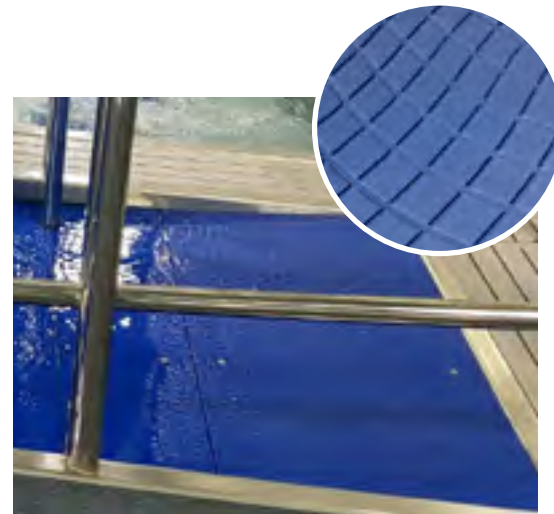
NataDek decking is recreational surfacing that is specifically designed for wet recreational environments, water parks, aquatic facilities and swimming pools.

NataDek is a specially formulated PVC/polyester composite that can be installed over concrete, tile, masonry and wood surfaces to provide a waterproof, slip-resistant surface. It resists staining, deterioration, delamination, cracking and ultraviolet light.

## Natatread™ SafeStep™ Polymer Decking

SafeStep is a unique semi-rigid polymer overlay with a decorative shaped surface that is incredibly durable, comfortable and absolutely slip-resistant.

Use for ramps, sloped entries, steps and stair surfaces, or just about anywhere that a durable walk, step or access surface is required. Available in 1/4-in (0.53mm) and 1/2-in (1.06mm) thickness, and a wide range of standard and custom colors.



## BENEFITS:

- cost-effective, easily installed and watertight
- long life expectancy
- easy to maintain
- ideal for renovation or new construction
- ASTM certified slip-resistant surface for safe and secure walking

# NATACLEAR™ ACRYLIC



## Clear Acrylic Panels for Pools and Spas

Whether new construction or a renovation project, a NataClear™ acrylic glass panel will bring a contemporary style and luxury look to your pool or spa. Add a striking infinity edge with water flowing over the panel or an underwater window for a unique view. Elevate your pool or spa to a new level of elegance and sophistication.

Natare designs and manufactures custom acrylic panels for projects large and small. We can even help with the installation!

**NataClear  
Acrylic Can  
Enhance the  
Look of Your Pool  
or Spa**

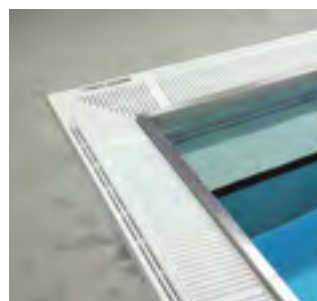
# NATATEC® GPM GRATING

GPM grating is available in individual grates or as complete systems with stainless steel support and framing, anchors and tamper-resistant fasteners. Grating hold downs are constructed from non-corrosive materials and are accessible only with a special tool. The only absolutely unbreakable grating.

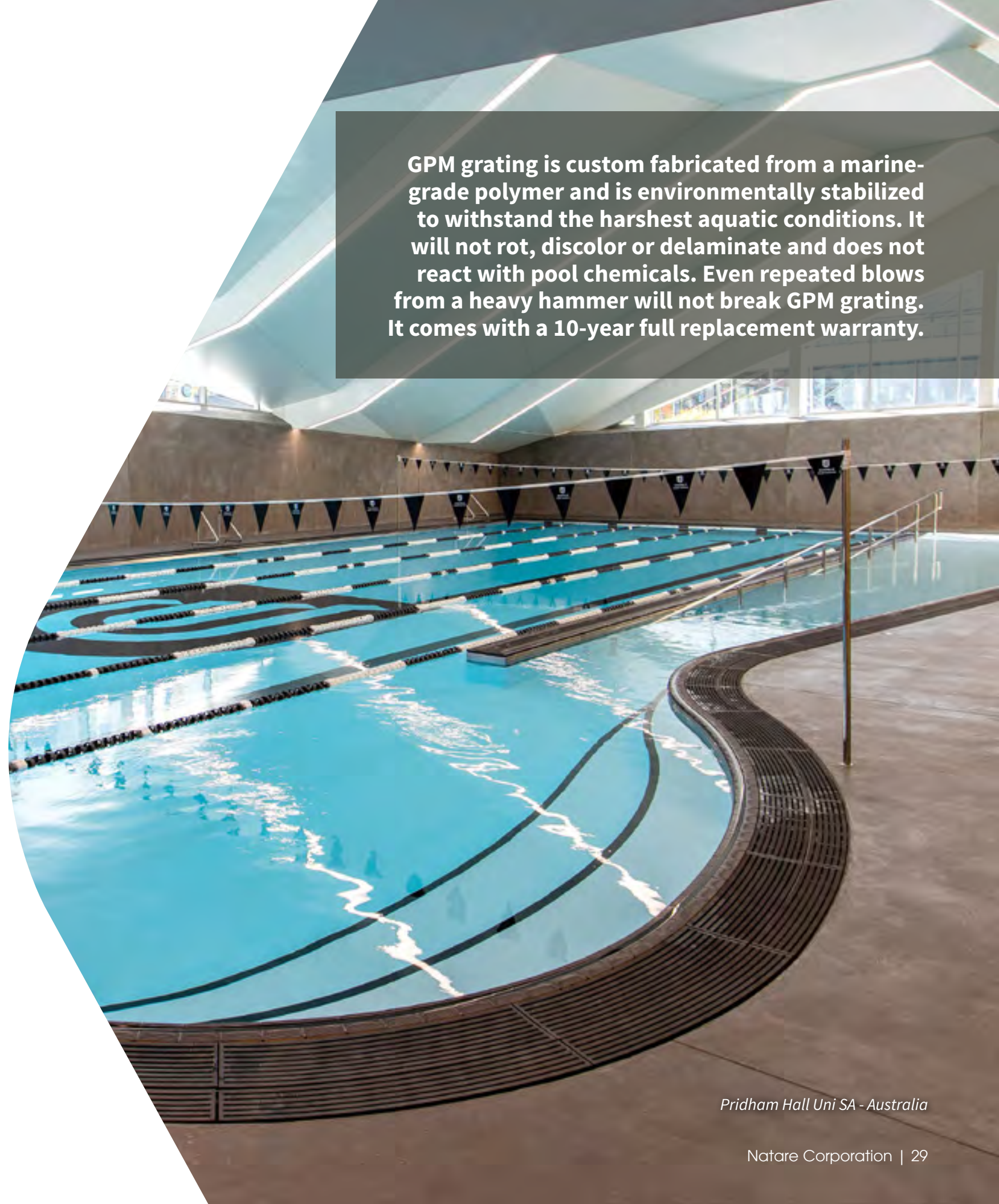
Natatec GPM grating is available in standard and custom colors, shapes and sizes to fit any pool. Our grating will never need to be replaced.

## BENEFITS:

- guaranteed to be unbreakable
- environmentally stabilized for harsh sun and tough aquatic environments
- grating is made entirely from FDA and USDA approved materials
- will not crack, flake, separate, rot, swell, splinter or delaminate when exposed to aggressive water conditions
- ideal for permanent depth markers and custom signage
- available in 1" (25-mm) and 3/4" (19-mm)
- permanent slip-resistant surface



GPM grating is custom fabricated from a marine-grade polymer and is environmentally stabilized to withstand the harshest aquatic conditions. It will not rot, discolor or delaminate and does not react with pool chemicals. Even repeated blows from a heavy hammer will not break GPM grating. It comes with a 10-year full replacement warranty.

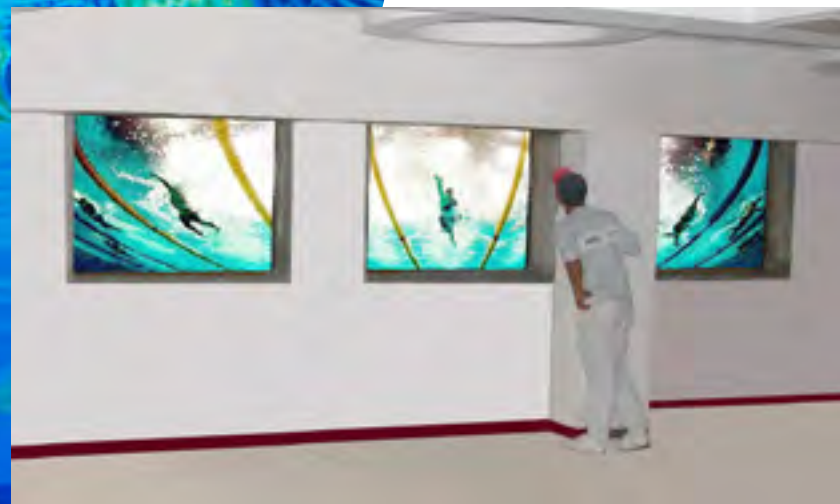
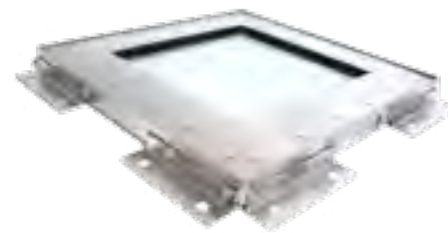


Pridham Hall Uni SA - Australia

# UNDERWATER WINDOWS

**Natare's underwater observation windows are the perfect way to provide a clear view into a swimming or diving pool below the water line.**

These windows are an invaluable aid for underwater photography, teaching and instruction, or they can be the ultimate view for competition. These strong windows are suitable for installation in any concrete or stainless steel pool.



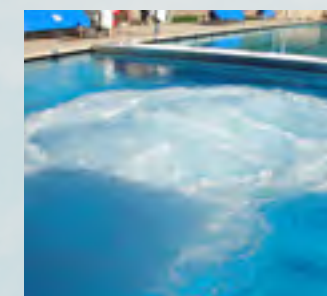
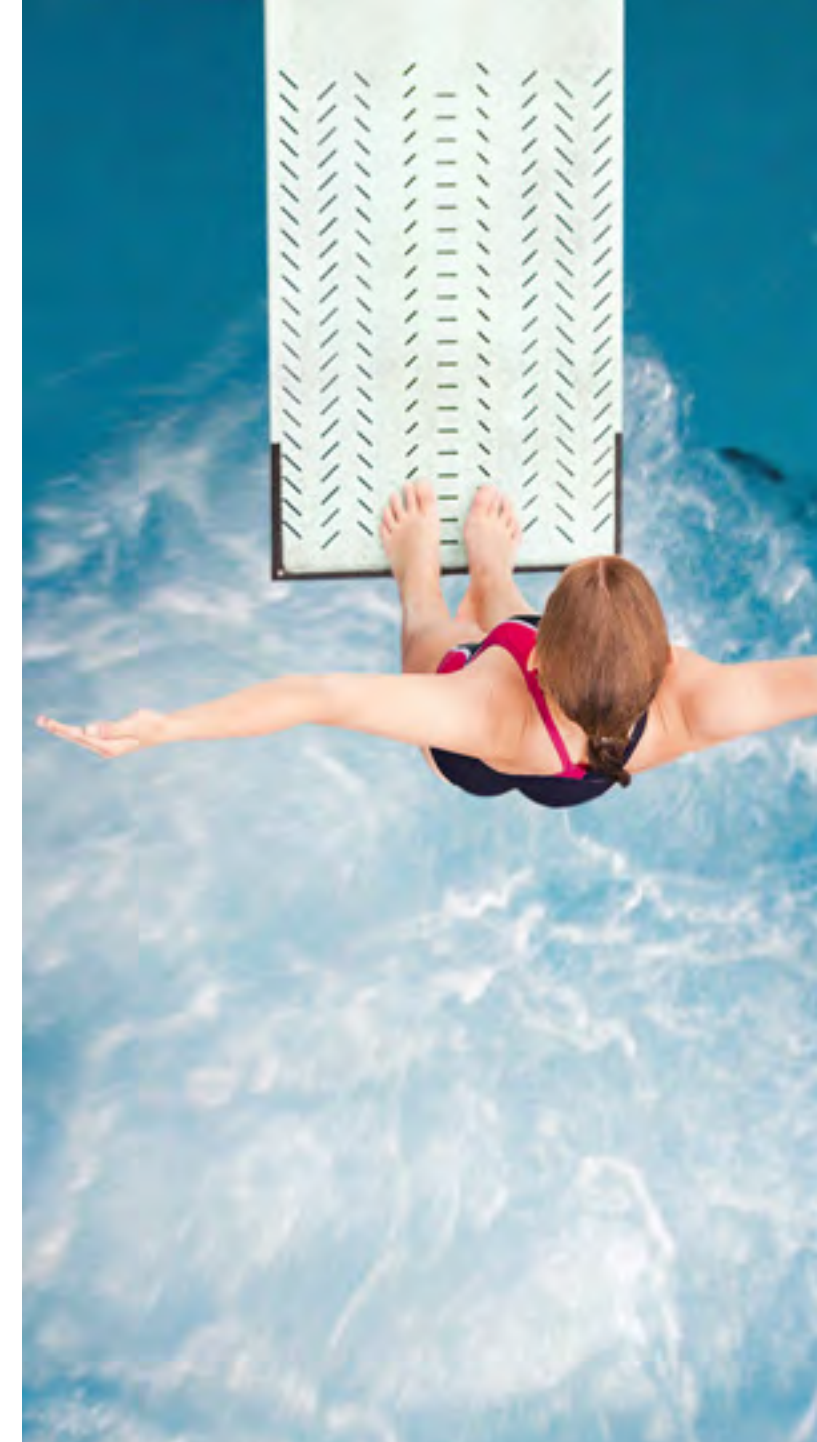
# AIR CUSHION SAFETY SYSTEMS FOR DIVING

**Natare sparger systems provide a mound of highly aerated water to cushion the diver's impact while offering a clear visual reference on the water's surface.**

Bubbles are activated on demand by the coach or trainer using a hand-held remote control that starts and stops the release of air.

The sparger nozzles are supplied by a high capacity compressor and storage tank, which are located in a remote mechanical room or service area.

Air cushion systems are regularly installed throughout the United States, Canada and Europe. The first installations were in Olympic caliber facilities such as the Indiana University Natatorium in Indianapolis and the King County Aquatic Center in Seattle, Washington. Since the initial introduction in 1971, air cushion safety systems have become a requirement for any facility with a top-quality diving training program.

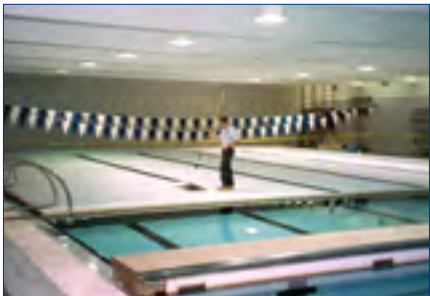


# AQUATIC ACCESSORIES



## Completing Your Pool or Aquatic Facility

Natare manufactures a wide range of high-quality pool and spa components including deck equipment, underwater windows, starting platforms, access equipment, play features, jets, sprays and waterfall fountains. We can also supply custom designed components for any special pool configuration or any project that requires extra creativity and flexibility.



## Moving Floor Systems

Our cost-effective and reliable moving floor system adds great flexibility for your pool space. Water polo, early-childhood swim lessons and diving all require different depths. A moving floor can accommodate all activities. It also provides additional safety when not in use. Moving floors also provide an effective entry and exit for those unable to use conventional pool ladders.



## Stainless Steel / Polymer Floor and Deck Draining Systems

Our deck drain and water removal systems provide you with a watertight drainage system that is custom fabricated to meet any building requirements. Covers come in either our GPM grating or stainless steel grating system.



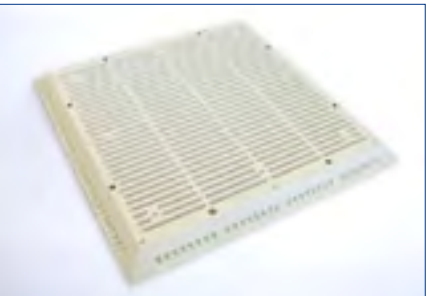
## Strainer Systems

MicroFlo® stainless steel strainers are constructed from low carbon 304/316 stainless steel. They feature a full-view polycarbonate cover that can easily be removed without tools, and a high-capacity stainless steel strainer basket with plenty of open area for long cleaning cycles. Available in standard and custom sizes for any flow rates.



## Stainless Steel Step Insets

Whether for renovation or new construction, our unbreakable stainless steps are perfect for any pool. They eliminate cracked or broken treads. Available as single or multiple step inserts, each step surface features our patented slip-resistant application to give users sure footing that doesn't wear off.



## MicroFlo® VGB Safety Covers

Natare's MicroFlo safety drain covers are a simple solution to pool and spa codes. VGB compliant. Available in standard and custom sizes, our covers install over existing main drains and offer maximum safe pool use. Natare safety drain cover systems and custom main drains comply with the Federal Law and the ASME/ANSI A112.19.8-2007



## Rope Hook Anchor Systems

Rope hooks are essential for all competition pools. Whether you have a stainless steel or concrete gutter system, our rope hooks are easily anchored into the pool system for a sure hold that won't twist out no matter how tight you make your lane lines.



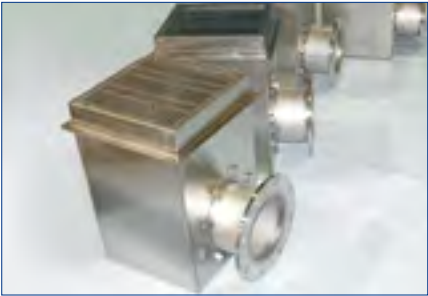
## Custom Starting Blocks

Natare manufactures a wide range of competition-rated starting platforms. Fabricated from tough stainless steel and polymer materials, these platforms were developed for use with Natare bulkhead systems and decking. Whether a single pedestal, double support or base-mounted, our starting platforms include custom color tops, team logos and a sturdy slip-resistant starting surface for the perfect competition environment. Compatible with all automatic judging and timing systems, Natare starting platforms meet all FINA, YMCA, NAHSA, NCAA and USA Swimming requirements.



## Gutter Collector, Converter Overflow and Boxes etc.

The watertight, pre-engineered solution to constructing perimeter gutter systems, negative edge pools and overflow systems, our collector boxes provide a greater surface area to pull debris from the gutter into the strainer. This design ensures cleaner and clearer pool water. Reducing your construction costs and perfect for stainless steel or concrete gutters, Natare gutter collector boxes take the guesswork out of pool or water feature construction.



## Custom Main Drain Systems

Natare's main drain systems are custom fabricated for any project requirement. Easily installed with properly sized stainless flanges, our systems are unbreakable, watertight and certified leak-free. Each drain system is ready for site installation and includes construction shields. Our systems come standard with our Natatec® grating system with the option of stainless steel or even our MicroFlo safety cover system.



## Stainless Steel Railings

Natare can supply standard and custom fabricated stainless steel railings for use in and around swimming pools and recreational facilities. These stainless steel railings provide crowd control, functional protection and user safety while complementing other deck and facility equipment.



## Automatic Water Level Controller Systems

Natare's commercial-rated water level control system makes maintaining pool water levels a breeze. Never worry again about leaving the fill on or low water levels. This system provides worry-free operation and long life. The electronic millivolt sensing is completely safe and suitable for use in all pools, spas and specialty aquatic facilities.



# PLANNING AND ENGINEERING

For architectural  
details, drawings and  
specifications visit  
[www.natare.com](http://www.natare.com).

The design, construction and operation of a swimming pool or aquatic facility is a complex, and often confusing process. Whether it is a multi-purpose aquatic facility, a world-class natatorium, an elevated specialty pool, an exotic resort pool or a unique selection of decorative and display water features, selecting the right concepts, designs, systems and construction methods is a difficult task.

Natare serves as the catalyst, providing information, explanations and expert counsel for the best possible design solution or project program. Taking into account physical, budget and ecological constraints, Natare provides the owner, architect and engineer the specialized knowledge essential to a successful project.

## OUR PROJECTS

Our experience spans projects from Olympic pools and international venues to private recreation facilities. Our clients include all levels of government, private developers, noted architects and some of the top contractors in the nation. Natare provides systems and services for every facility size, pool shape or program requirement.

Our experienced team pays attention to every detail, and our systems have been placed in hundreds of successful designs for swimming pools and aquatic facilities from South Africa to the Philippines and throughout the United States.



## PROJECT REFERENCES

For decades, we have been involved in thousands of swimming pool projects. Here are just a few facilities that are utilizing our high-quality systems and equipment. A complete reference list is available upon request.

### Our Pool Systems

V.A. Hospital, Tuscaloosa, AL  
Mesquite Aquatic Center, Gilbert, AZ  
Lake Chicot State Park, Lake Village, AR  
Combat Training Facility, Coronado, CA  
Littleton High School, Littleton, CO  
Simpler Hotel, Rehoboth, DE  
University of Delaware, Newark, DE  
Northeast Pool, Gainesville, FL  
Waikale Recreation Center, Honolulu, HI  
Carle Services Center, Urbana, IL  
East Bank Club, Chicago, IL  
Easter Seal Rehabilitation Center, Peoria, IL  
Galesburg High School, Galesburg, IL  
Gold Coast Multiplex, Chicago, IL  
Rend Lake Marina, Whittington, IL  
River Forest Tennis Club, River Forest, IL  
Adams Mark Hotel, Indianapolis, IN  
Breedon YMCA, Angola, IN  
Indiana University, Bloomington, IN  
Leighton Healthplex, South Bend, IN  
Lieber Aquatic Center, Cloverdale, IN  
Roberts Park, Connersville, IN  
Rushville Municipal Pool, Rushville, IN  
Shorewood Forest, Valparaiso, IN  
Warsaw YMCA, Warsaw, IN  
Clay County Hospital, Clay Center, KS  
Arlington Country Club, Richmond, KY  
Blakely YMCA, Somerset, KY  
Dale Hollow State Park Lodge, Bow, KY  
Graham Memorial Park, Lebanon, KY  
Hazlewood Center, Louisville, KY  
Idle Hour Country Club, Lexington, KY  
Jewish Community Center, Louisville, KY  
Cliffside Beach Club, Nantucket, MA  
Detroit Yacht Club, Detroit, MI  
Beau Rivage Casino, Biloxi, MS  
Hampton Inn, Kansas City, MO  
Courtyard Marriott, Charlotte, NC  
Nebraska Wesleyan University, Lincoln, NE  
Holloman Air Force Base, Holloman, NM  
1000 Jefferson, Hoboken, NJ  
Trump Plaza West, Jersey City, NJ  
Fort Niagara State Park, Niagara Falls, NY  
Renaissance Square, White Plains, NY  
North Campus Water Park, Fargo, ND  
Adams Mark Hotel, Columbus, OH  
Beatty Park Pool, Steubenville, OH  
Airport Hyatt Hotel, Pittsburgh, PA  
Jimmy Floyd Family Center, Lebanon, TN  
Robertson YMCA, Springfield, TN  
Dutch Branch Park, Benbrook, TX  
Courtyard Marriott, Tyson's Corner, VA  
Ft. Lewis Base Pool, Ft. Lewis, WA  
Mt. Horeb Family Center, Mt. Horeb, WI  
Lifetime Health & Fitness, Casper, WY

### Natatec Membrane Systems

DCH Medical Center, Tuscaloosa, AL  
Fort Rucker Base Pool, Fort Rucker, AL  
Sheraton Grand Hotel, Tampa, FL  
McCormick's Creek State Park, Spencer, IN  
Merrifield Park Complex, Mishawaka, IN  
Four Seasons Hotel, Boston, MA  
Centennial Swimming Pool, Buffalo, NY  
Fort Hamilton MWR Pool, Brooklyn, NY  
North Shore Camp, Woodbury, NY  
Marine Corps Air Station, Cherry Point, NC  
Stillwater Beach Campground, Bradford, OH  
Reynolds High School, Troutdale, OR  
Tennessee State University, Nashville, TN  
Norton Community Center, Norton, VA  
University of Charleston, Charleston, WV  
The Hearst Buliding, New York, NY

### Moveable Bulkheads

Auburn University, Auburn, AL  
Sierra Vista Aquatic Center, Sierra Vista, AZ  
China Lake NAWS, China Lake, CA  
University of California/Irvine, Irvine, CA  
Pasadena Community College, Pasadena, CA  
University of Florida, Gainesville, FL  
Kona Aquatic Center, Hilo, HI  
Pahoa Aquatic Center, Pahoa, HI  
Richardson Pool, Fort Shafter, HI  
Norris Recreation Center, St. Charles, IL  
Highland High School, Highland, IN  
University of Notre Dame, Notre Dame, IN  
University of Indianapolis, Indianapolis, IN  
University of Maryland, College Park, MD  
Plymouth Canton High School, Canton, MI  
College of Staten Island, New York, NY  
Lubbock ISD Natatorium, Lubbock, TX

### NataDek Surfacing

Unalaska High School, Unalaska, AK  
Dixon Country Club, Dixon, IL  
Brookville Municipal Pool, Brookville, IN  
East High School, Columbus, IN  
Plymouth High School, Plymouth, IN  
Arlington Country Club, Richmond, KY  
New River Air Station, Jacksonville, NC  
Jewish Community Center, Margate, NJ  
Yonkers YMCA, Yonkers, NY  
Happy Day School, Kent, OH  
Lewis Aquatic Center, Beechwood, OH  
St. Francis Center, Green Springs, OH  
Shawnee State Lodge, Portsmouth, OH  
Wilmington College, Wilmington, OH  
Tennessee State University, Nashville, TN  
Lubbock YMCA, Lubbock, TX  
West Coast Ridpath Hotel, Wenatchee, WA  
Milwaukee Protestant Home, Milwaukee, WI

### MicroFlo and MicroCell Filter Systems

Air Force Academy, Colorado Springs, CO  
Leeward YMCA, Waipahu, HI  
Country Club of Decatur, Decatur, IL  
Indiana University, Bloomington, IN  
Roberts Park, Connersville, IN  
General Butler State Park, Carrollton, KY  
Shepherd's Spring Resort, Sharpsburg, MD  
Grosse Pointe Yacht Club, Grosse Pointe, MI  
Grand Ledge High School, Grand Ledge, MI  
North Commons Park, Minneapolis, MN  
Becker Community Center, Becker, MN  
Rose Park Pool, Billings, MT  
Letchworth State Park, Leicester, NY  
Minot Air Force Base, Minot, ND  
Behrend College Natatorium, Erie, PA  
Central Texas College, Killeen, TX  
Ben Lomand Water Park, Manassas, VA

### International Projects

Shatin Leisure Center, (Bulkhead),  
Hong Kong, China  
Carbonear Municipal Pool, (Membrane,  
Perimeter System), Carbonear,  
Newfoundland, Canada  
Niagara Falls View Waterpark, (NataClad),  
Niagara Falls, Canada  
McMaster University, (Bulkhead), Hamilton,  
Ontario, Canada  
Summerville Olympic Pool, (Membrane),  
Toronto, Ontario, Canada  
Ponds Forge International Sports Center,  
(Bulkhead), Sheffield, England  
Total Fitness, Huddersfield,  
England  
University of Liverpool, (Bulkhead),  
Liverpool, England  
Regent Of Fiji, (Membrane), Nadi,  
Fiji Islands  
Sundmíðstöð á völlum (Multiple Systems),  
Hafnarfirði, Iceland  
Centro Nacional, (Bulkhead), Mexico City, Mexico  
Trace Aquatic Center, (Multi Systems), Manila  
Philippines  
Samara, (Bulkhead), Basseiny Desjoyaux OOO,  
Russia  
Castlemilk, (Bulkhead), Glasgow, Scotland  
St. Marys School, (Bulkhead), Pretoria,  
South Africa  
Peng Sheng High School, (Perimeter),  
Taiwan  
QEII - Christchurch, New Zealand  
University of South Australia, Adelaide Australia

Natare equipment, systems and services are available from a worldwide network of distributors, representatives and experienced specialty contractors. Whether it is new construction, renovation or operation, talk to Natare.



MidCity Lofts - Atlanta, GA



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